

WING CONSTRUCTION

- 1. PIN LEADING EDGE (1/4" \times 3/8"), "TE" PARTS, "ALE", AND BOTTOM STRINGERS #1-3 OVER SHIM UNDER THE REAR OF W-8 PER THE NOTES
- 2. PIN W-2, W-5, AND W-8 IN PLACE- USE TO ALIGN THE STRINGERS AND MARK THE HEI OF THE LEADING EDGE. REMOVE THE LEADING EDGE AND PRE-TRIM ALONG THE TOP I
- 3. RE-PIN LEADING EDGE IN PLACE AND ADD W-4, W-6, AND W-7 IN PLACE AND GLUE 4. USING THE RIB ANGLE GUIDE, GLUE W-1 AND W-3 IN PLACE. USE THE APPLICABLE PAN
- TO SET THE SPACING FOR W-3A AND GLUE IN PLACE
- 5. ADD W-4A AND W-8A IN PLACE AND GLUE, THEN ADD ALL THE TOP STRINGERS
- 6. ADD 1/16" SHEER WEBS PER THE PLANS
- 7. REMOVE PANEL FROM BOARD, ADD BOTTOM STRINGER #4, AND ROUND LEADING EDC
- 8. REPEAT FOR THE OTHER PANEL
- 9. WITH ONE PANEL FLAT ON THE BOARD, PROP UP THE OTHER PANEL 4" AT W-8 AND C 10. ADD W-1A, CUT THE AILERONS FREE (ROUND LEADING EDGE)
- 11. IN-FILL BETWEEN TOP AND BOTTOM #4 STRINGERS WITH SCRAP BALSA- HINGE AILERGAND MOUNT SERVOS- SEE W-4 DETAIL
- 12. CUT STRINGER #1 ON THE BOTTOM BETWEEN BETWEEN W-3 AND W-3A FOR THE PAN 13. ATTACH THE PANTS/SPATS AFTER COVERING

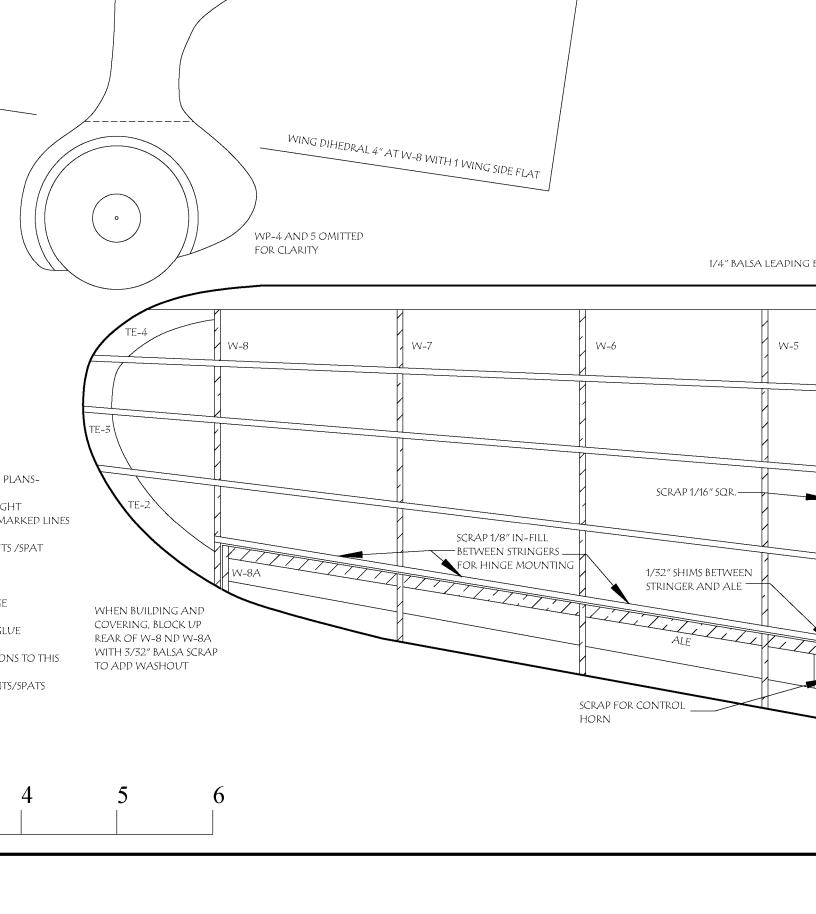
KI-27 NATE

DESIGNED BY DEREK MICKO 30" WINGSPAN 6-9 OUNCES CHANNELS: 4

MOTOR: 18-24 GRAM ALL RIGHTS RESERVED

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